

## **INCONEL 625**UNS N06625

## Characteristics.

- Known in the industry as Alloy 625.
- Nickel alloy with niobium and molybdenum addition, corrosion resistant and oxidation.
- High strength and very good resistance to aqueous corrosion.
  Easy to weld.
- Resistant pitting and crevice corrosion, also very resistant to stress corrosion cracking of chloride ions.
- It is not magnetic.
- It can be forged or hot working at a temperature that is maintained between a range of 1800°F to 2150 °F.
- It may also worked cold due to its good ductility.
- EYE: work it hardens quickly, so you need an annealing treatment for the formation or manufacture of complex components.
- It is used in the marine industry, chemical process equipment in pollution control equipment, nuclear reactors, exhaust systems of aircraft engines, aircraft piping systems, etc.

## **Shape or Presentation**

- Print
- Plate
- Bar
- Tube
- Tubing
- Wire

## **Chemical Composition %**

| Cr               | Ni      | Мо         | Co + Nb  | Та             | Al        | Ti       |
|------------------|---------|------------|----------|----------------|-----------|----------|
| 20.00 -<br>30.00 | Balance | 8.0 - 10.0 | 1.0 max  | 3.15 -<br>4.15 | 0.40 max  | 0.40 max |
| С                | Fe      | Mn         | Si       | Р              | S         |          |
| 0.10 max         | 5.0 max | 0.50 max   | 0.50 max | 0.015<br>max   | 0.015 max |          |

<sup>\*</sup>Inconel is a registered trademark of Special Metals Group Corporation.